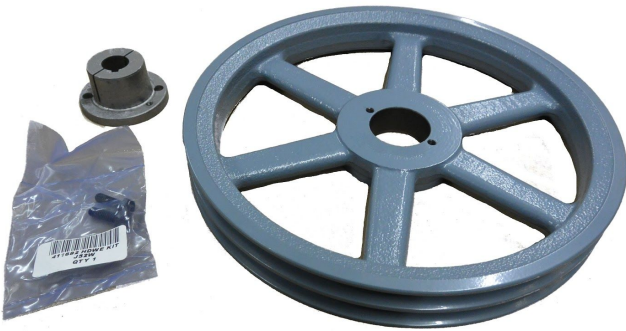
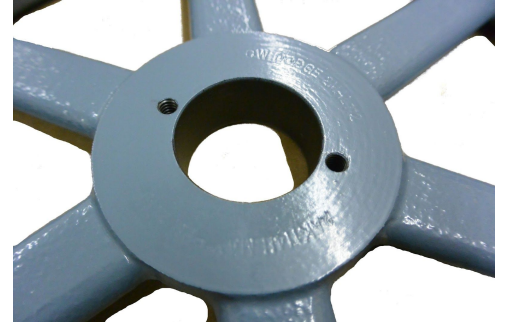


Double Pulley Installation Instructions



The double drive pulley is comprised of the double grooved sheave, the mandrel bushing and two screws that come with the bushing

To begin assembly, be sure the stamped lettering is facing away from the gear plate (or that the spokes are closest to the gear plate)



Insert the bushing gently into the sheave and thread the bolts by hand through the NON-THREADED holes of the bushing. Do not tighten these bolts yet

Slide the sheave and bushing onto the shaft so that the sheave is as close to the gear plate as possible without touching. Once in place, tighten the bolts on the bushing. This will clamp the assembly onto the shaft. The shaft will NOT come all the way through the sheave assembly. This is normal.



Some have questioned how well this setup works compared to our other set screw fastening sheaves. The answer is that this actually has much tighter clamping force. A puller will absolutely be required to remove the assembly even after the bushing bolts have been removed. The bushing may even need to be removed from the sheave with a hydraulic press after removing the assembly from the shaft.